



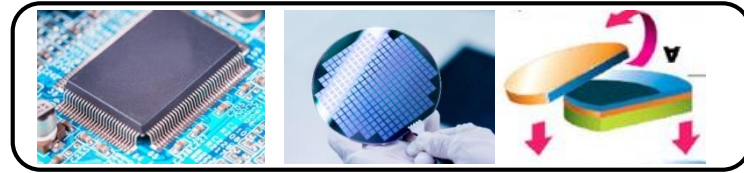
Ion beams for the development of radiation resistant semiconductors

Katharina Lorenz

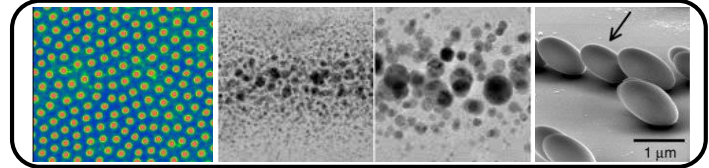
**Instituto Superior Técnico, University of Lisbon, Portugal
DECN, INESC-MN, IPFN**

Ion-Solid Interactions: Modification

Ion implantation for semiconductor processing



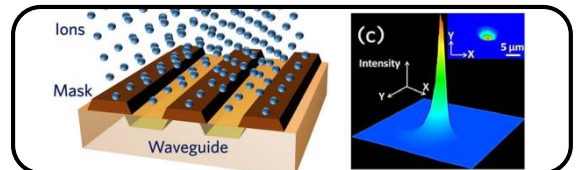
Nanostructure formation and nanopatterning



Corrosion and wear resistance in metals



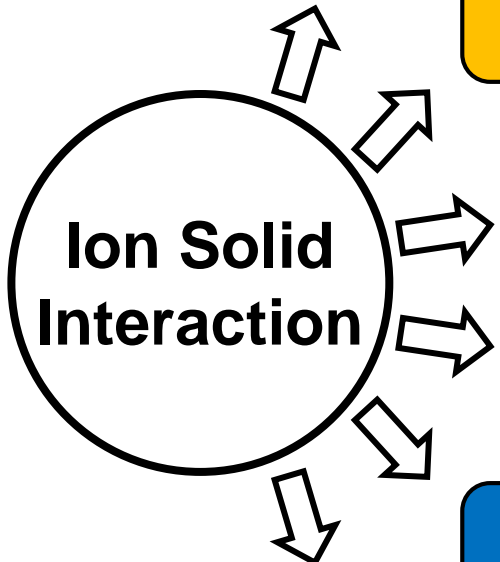
Optical materials: Waveguide formation



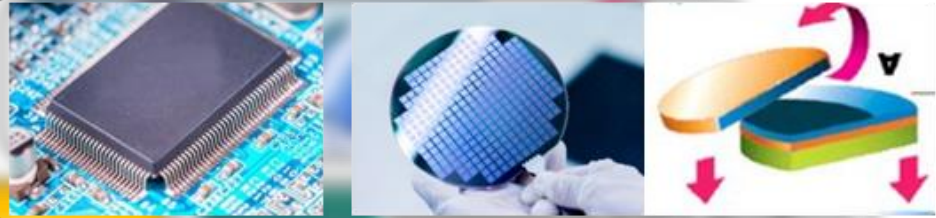
Radiation Environments



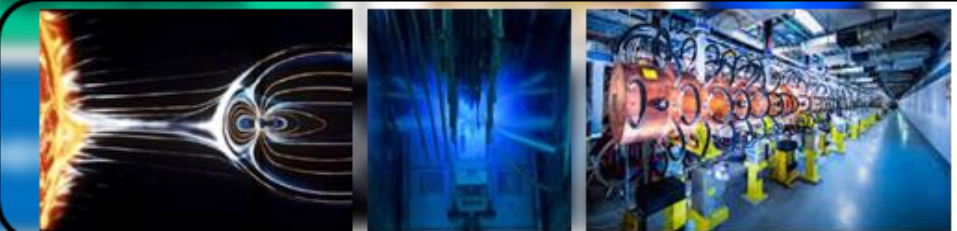
Radiation Medicine



Ion implantation for semiconductor processing



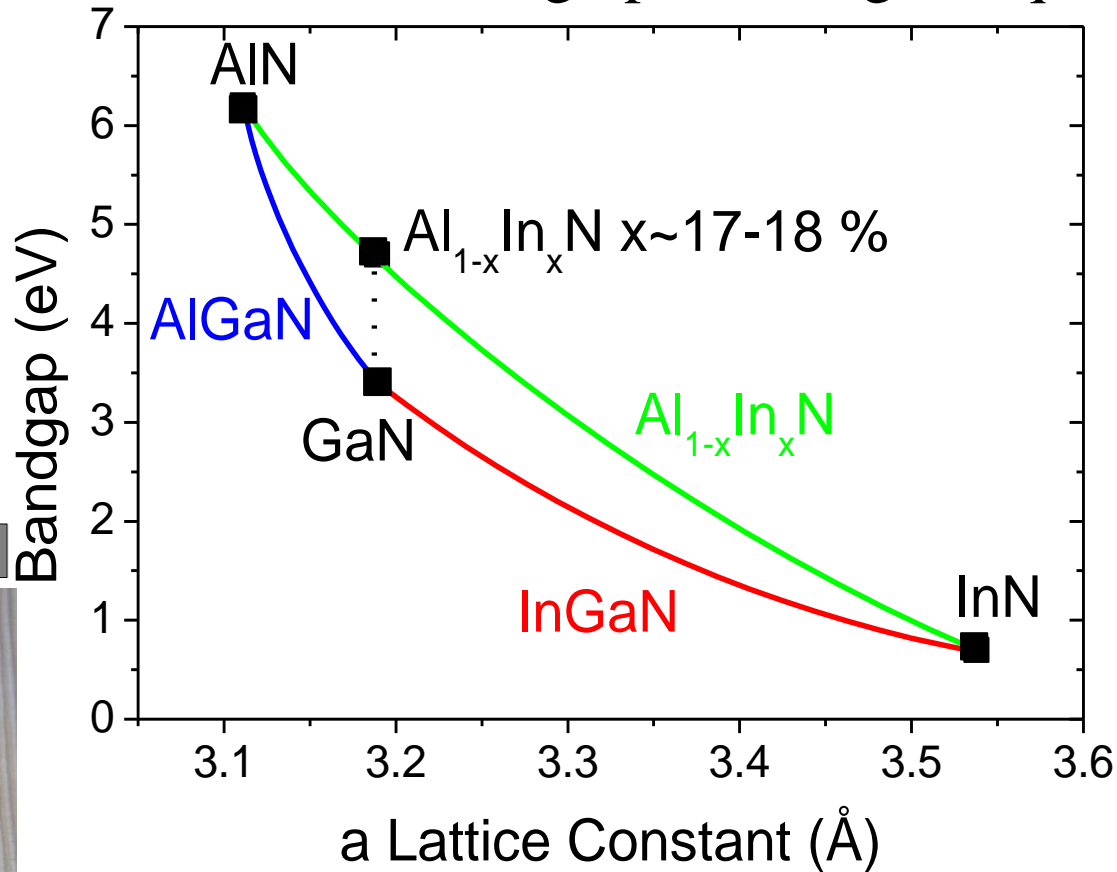
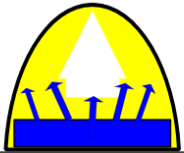
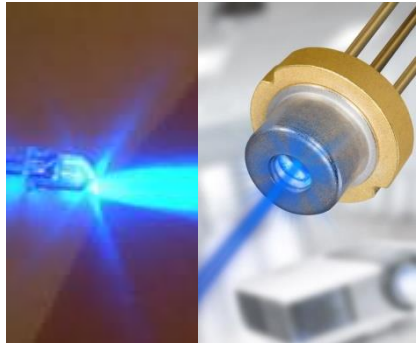
Radiation Environments



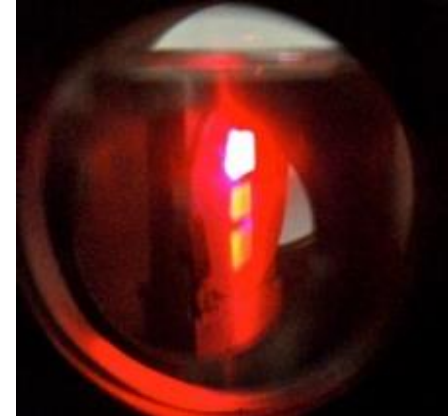
Group III Nitrides

InGaN:
LEDs, LASERS

AlGaN/AlInN: UV emitters/detectors,
High power, high frequency electronics



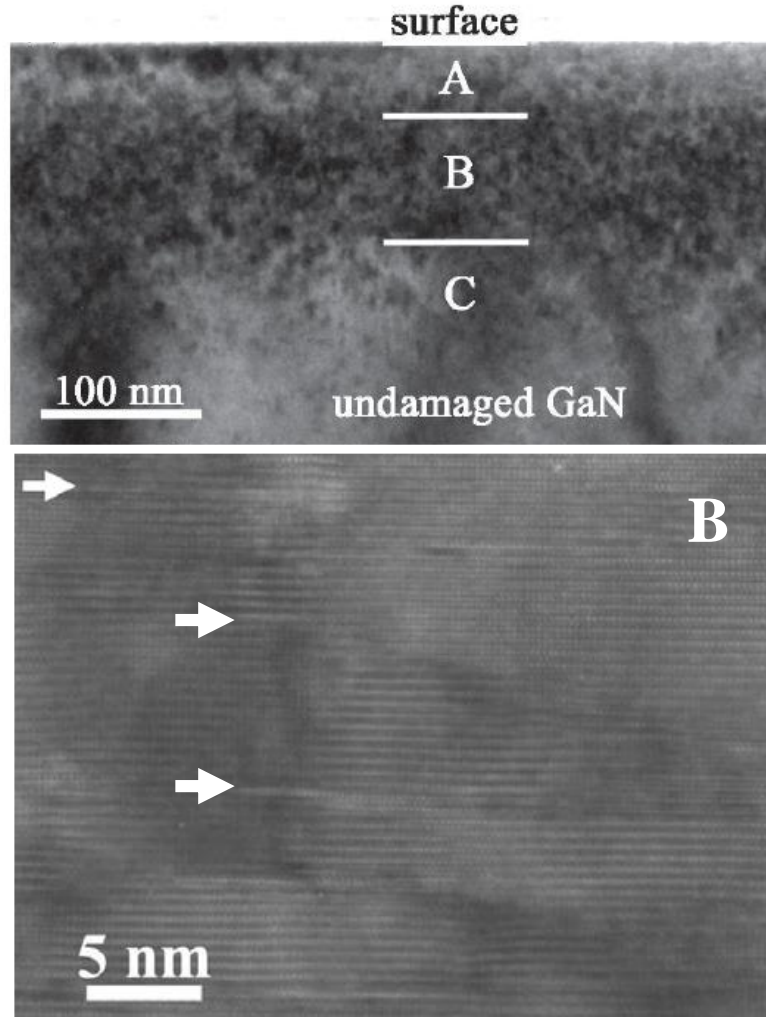
- Applications of ion implantation for GaN device processing are still in their infancy.
- Promising recent advances for:
 - Current and light apertures in vertical devices
 - Implant isolation
 - Si/Mg-doping
 - **Eu-doping**



⇒ Successful optical/electrical activation relies on understanding and minimising implantation damage formation

Implantation damage in GaN

5×10^{14} Eu/cm² 300 keV Eu



Complex damage accumulation processes:

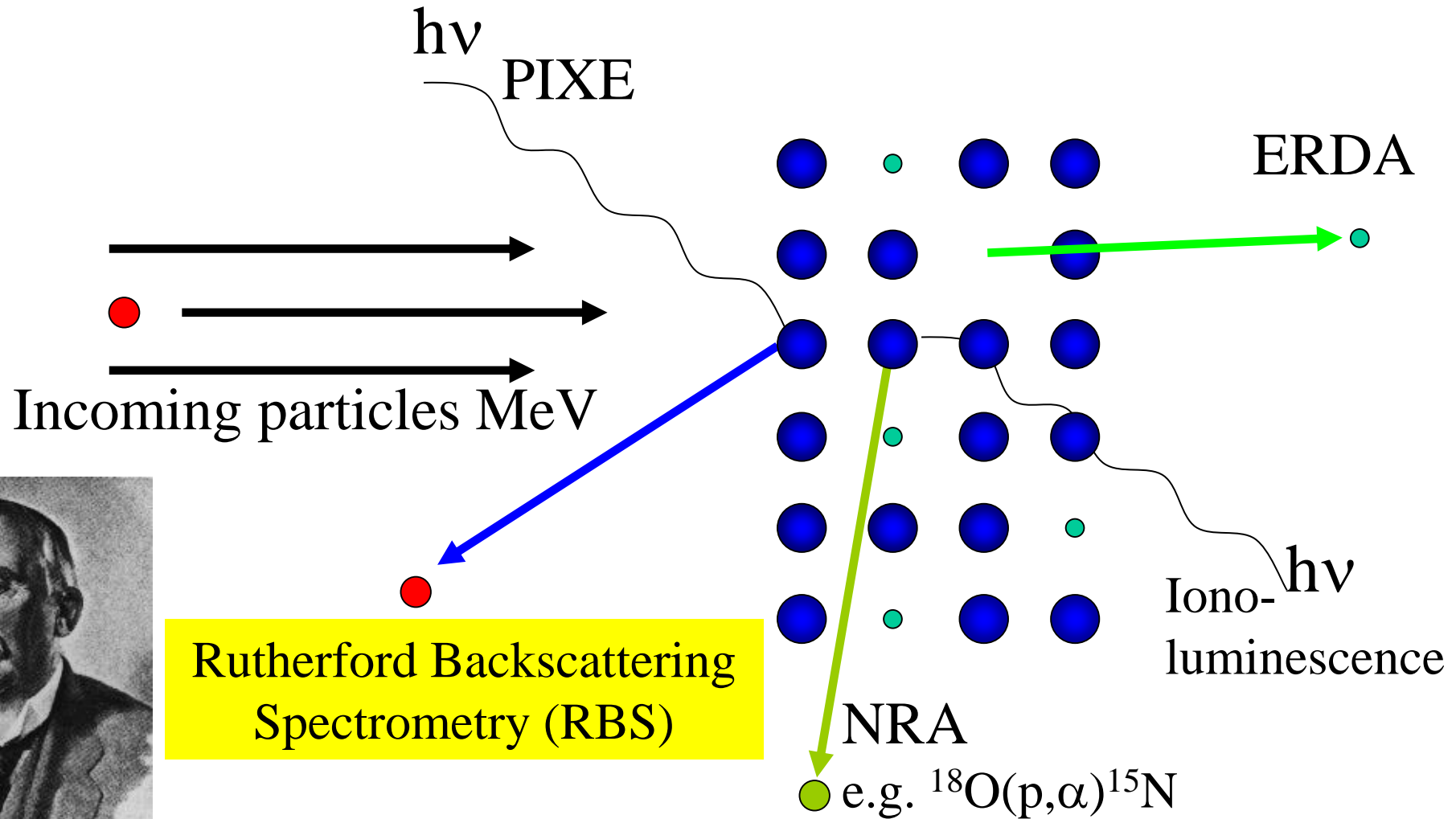
- A: nanocrystalline surface layer
- B: network of extended defects (stacking faults)
- C: large defect cluster

⇒ Important to study and quantify defect concentrations

Ruterana, Lacroix, Lorenz et al.

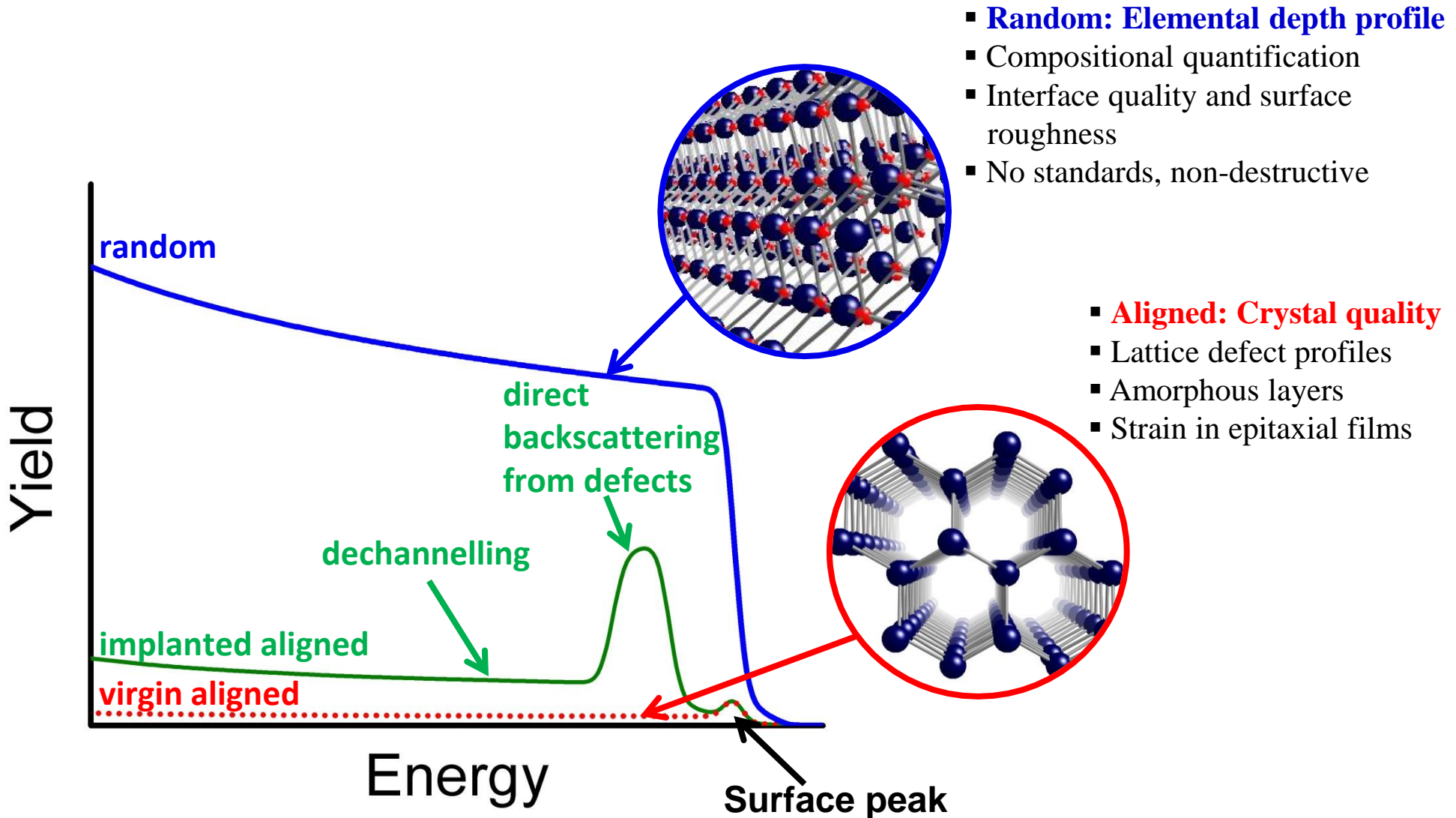
EPL 96 (2011) 46002; JAP 109 (2011) 013506

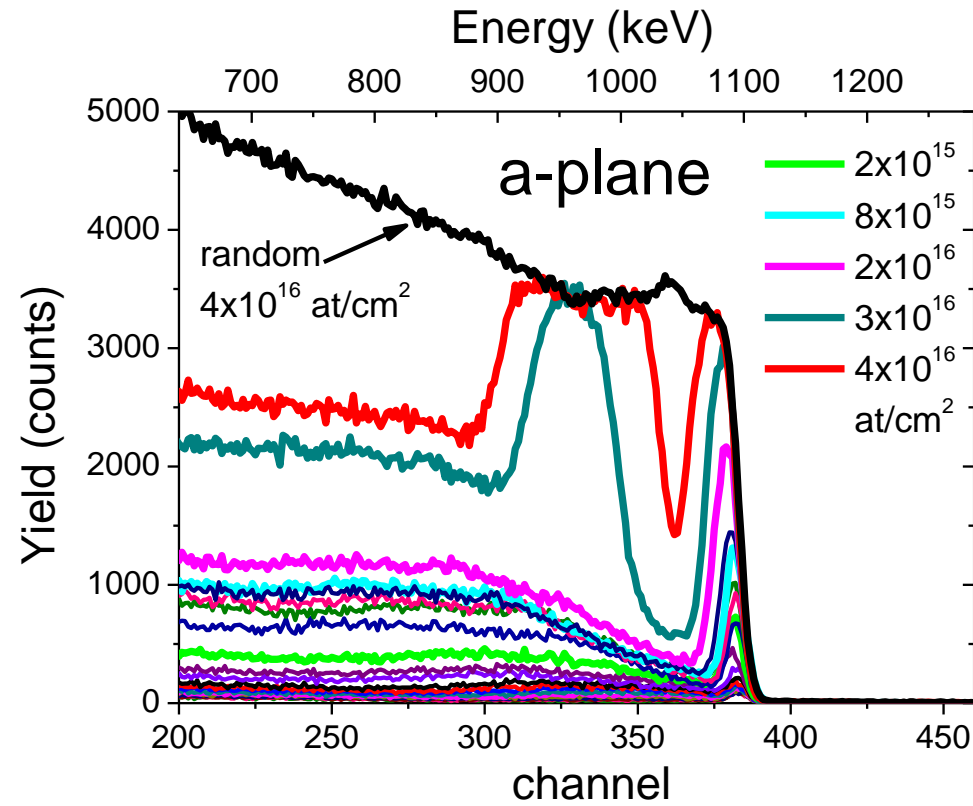
Ion Beam Analysis



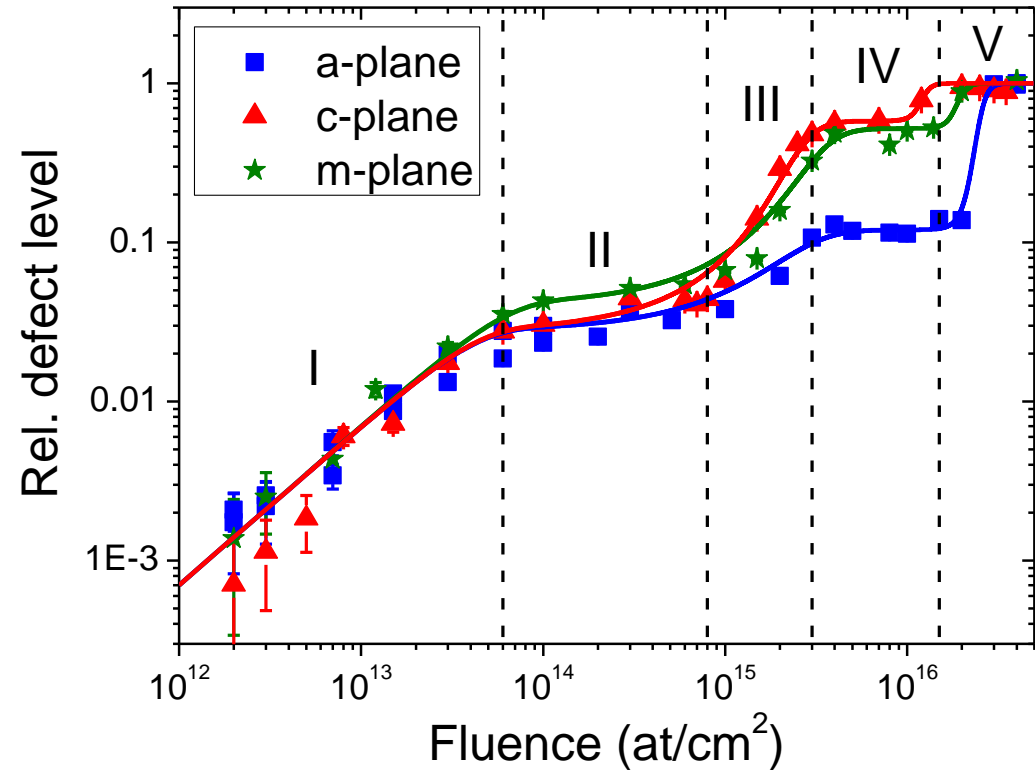
Rutherford Backscattering Spectrometry (RBS)

Rutherford Backscattering /Channelling





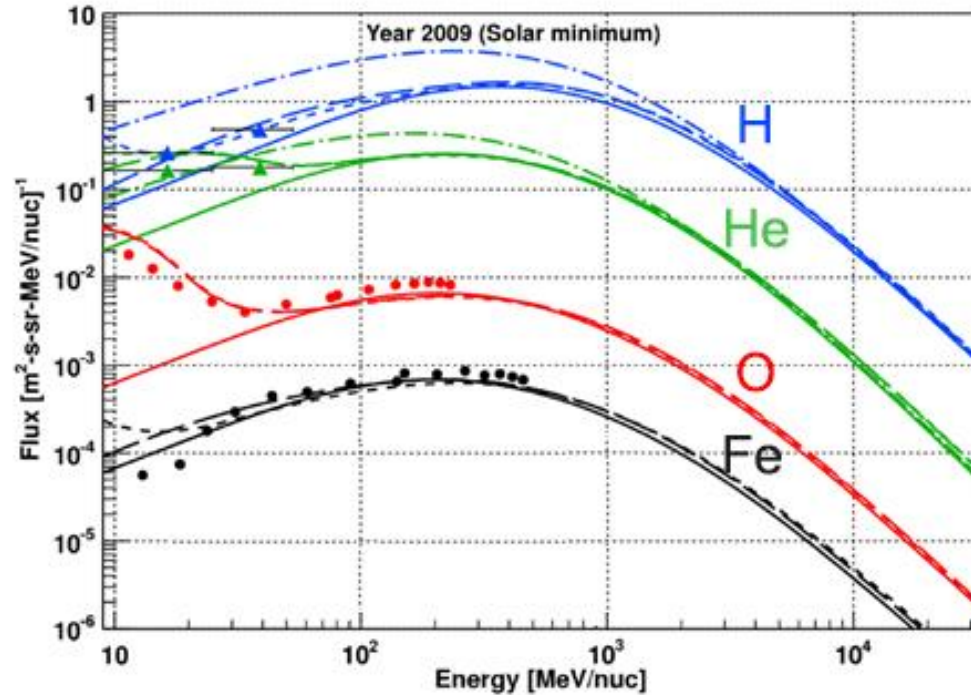
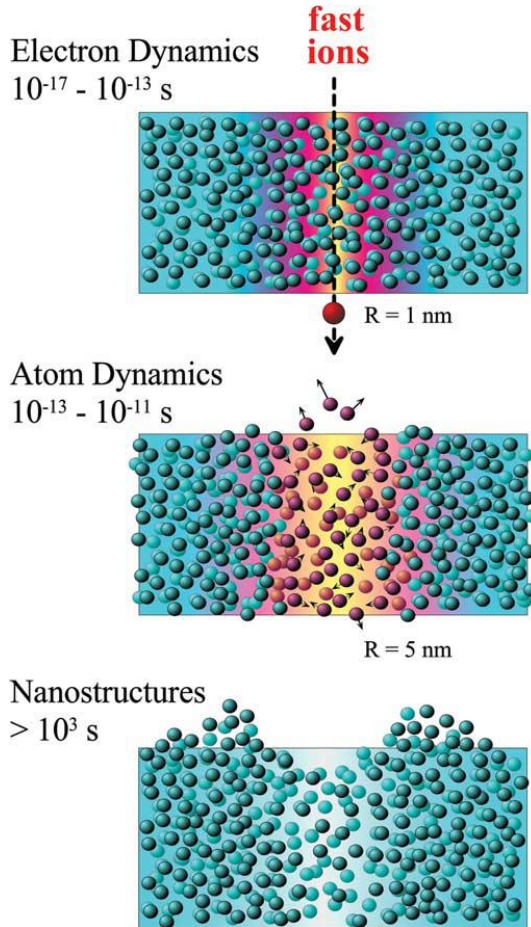
Lorenz et al. Acta Materialia 123 (2017) 177



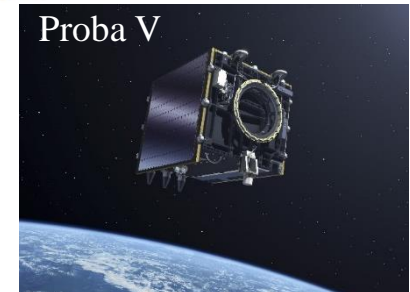
- Sigmoidal damage build-up: strong dynamic annealing
- High amorphisation thresholds
- But complex defect morphologies and accumulation

GaN for Space Applications?

Aumayr et al. J. Phys.: Cond. Mat. 23 (2011) 393001



Mrigakshi et al., 2012, Journal of Geophysical Research

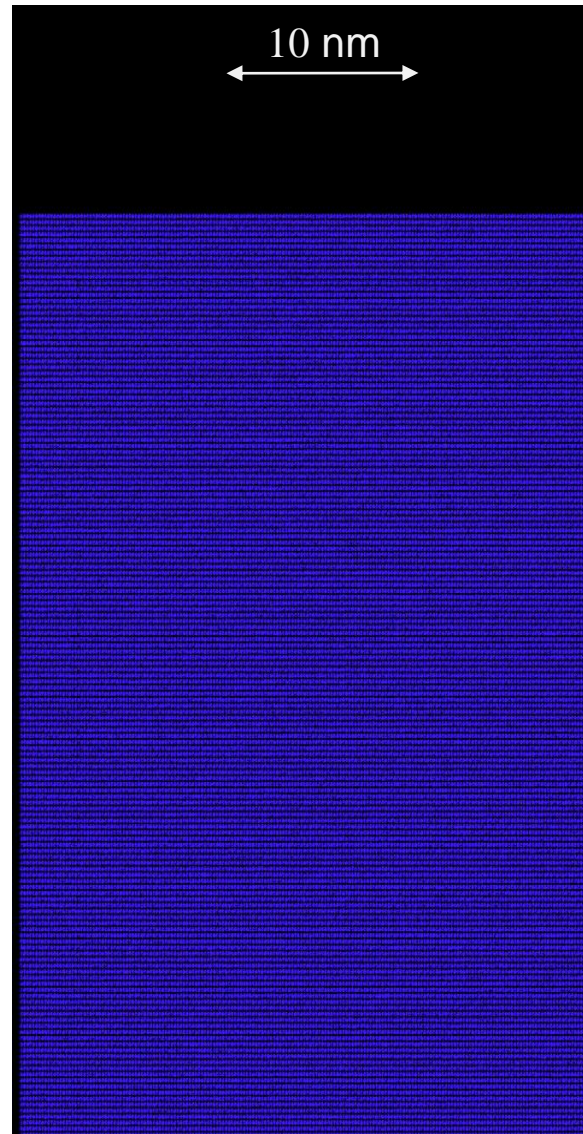


- HZE or swift heavy ions cause mainly electronic interaction.
- The material melts along the track.
- Permanent damage can be induced.

Irradiation with swift heavy ions

Surface: 185 MeV Au

- ▶ Solid-Liquid phase transition
- ▶ Temperature - Pressure

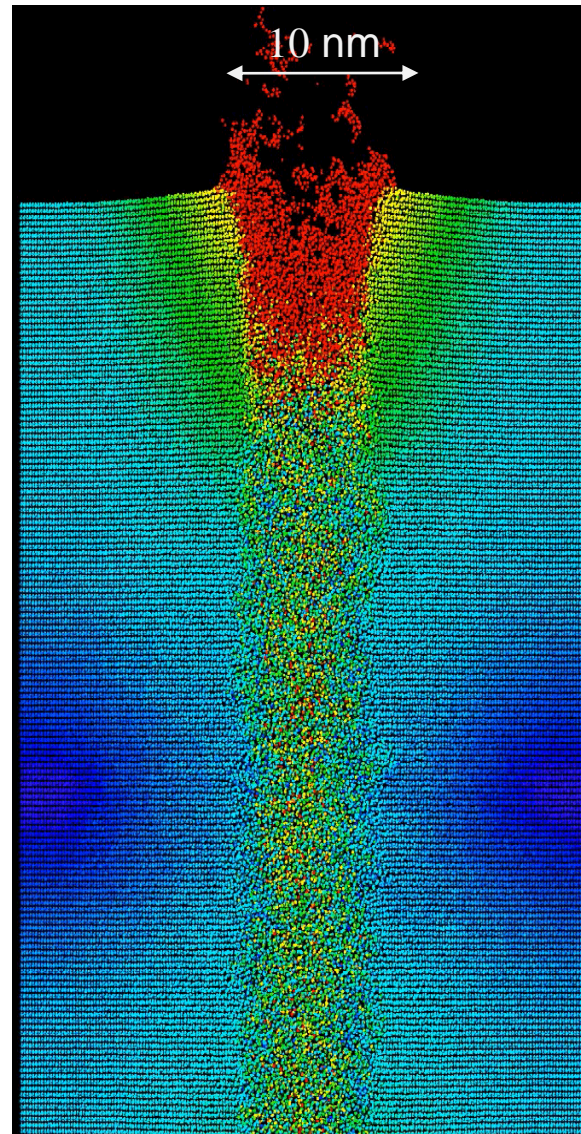


Sequeira, Lorenz et al.
Communications Physics
4 (2021) 51

Irradiation with swift heavy ions

Surface: 185 MeV Au

- ▶ Temperature - Pressure
- ▶ Sputtering

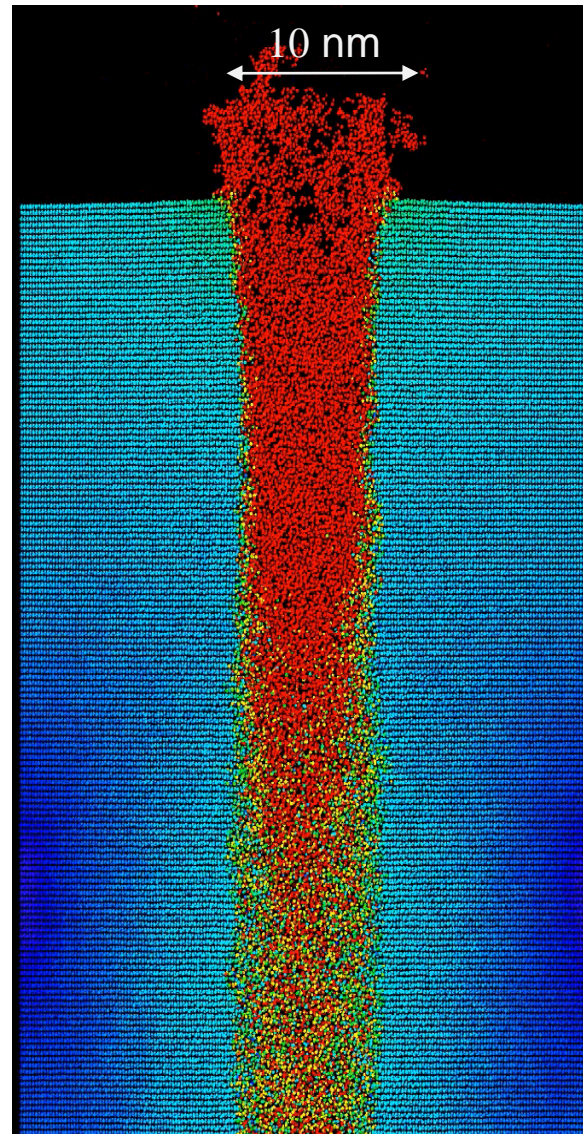


Sequeira, Lorenz et al.
Communications Physics
4 (2021) 51

Irradiation with swift heavy ions

Surface: 185 MeV Au

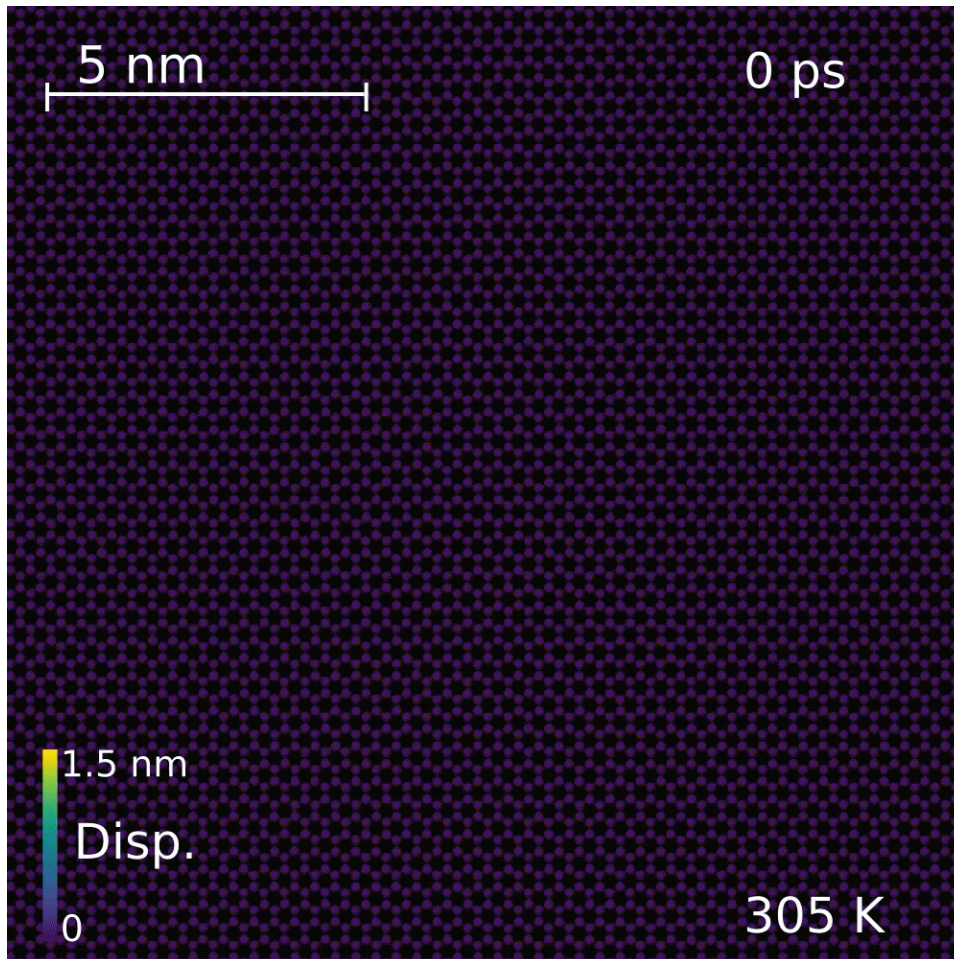
- ▶ Temperature - Pressure
- ▶ Sputtering
- ▶ Recrystallisation
- ▶ Nanohills and voids



Sequeira, Lorenz et al.
Communications Physics
4 (2021) 51

Irradiation with swift heavy ions

Bulk: 185 MeV Au

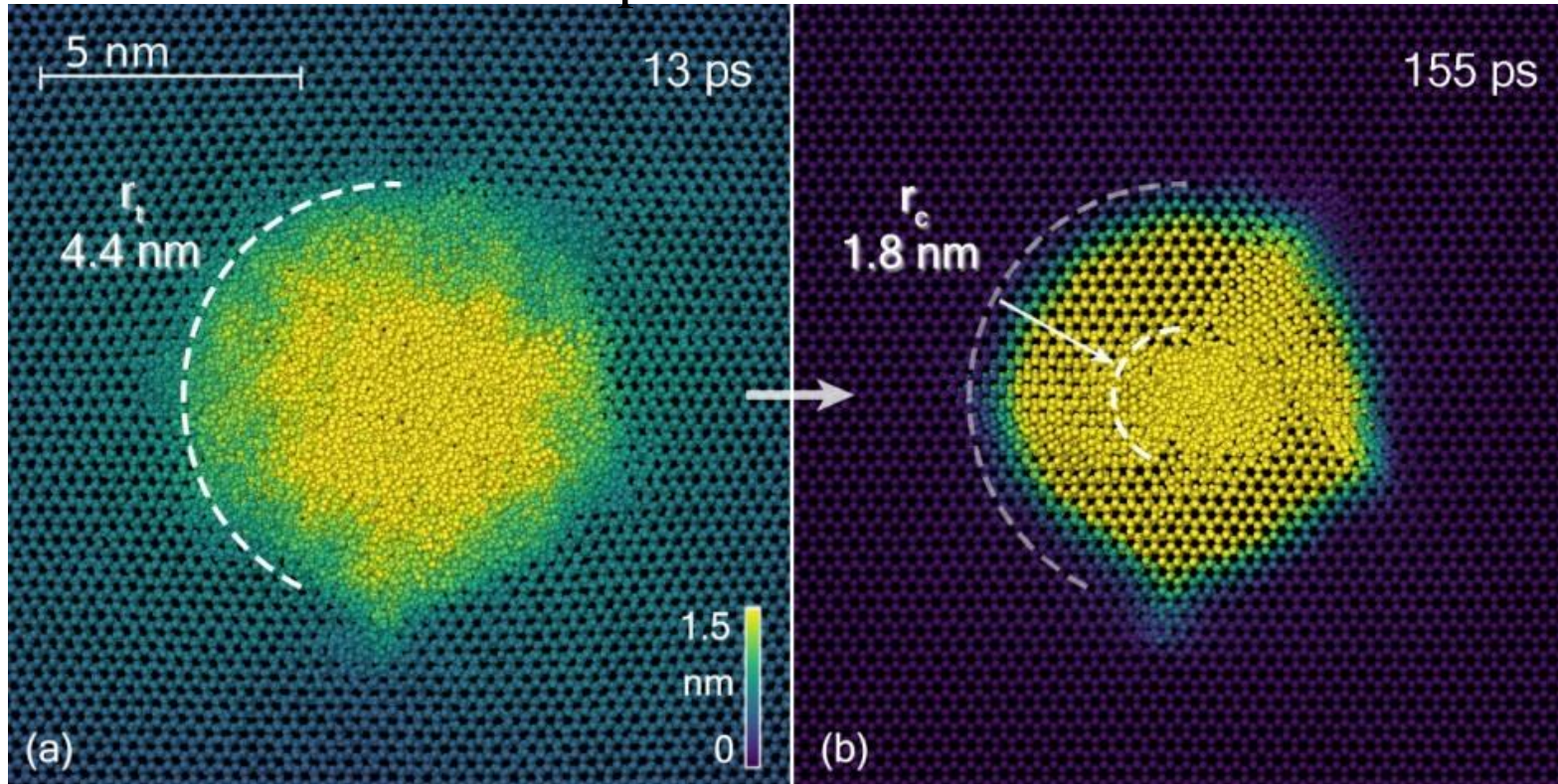


- ▶ Efficient recrystallisation due to high pressure high temperature conditions

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Irradiation with swift heavy ions

185 MeV Au ion impact

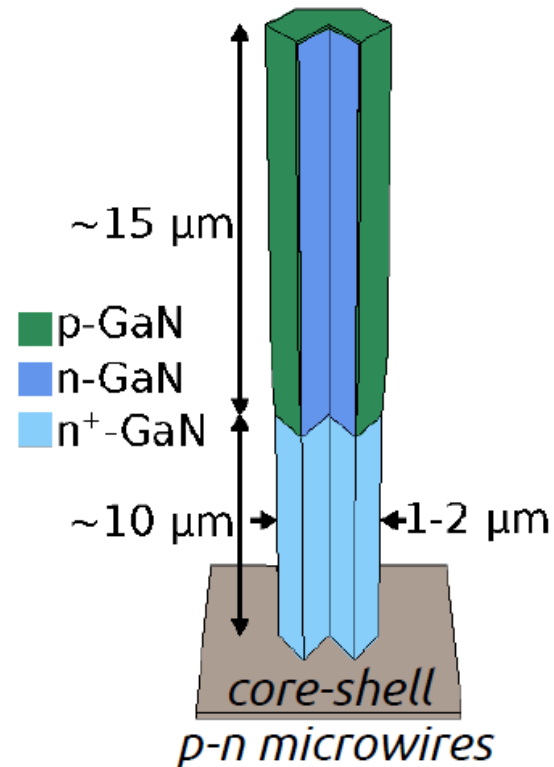
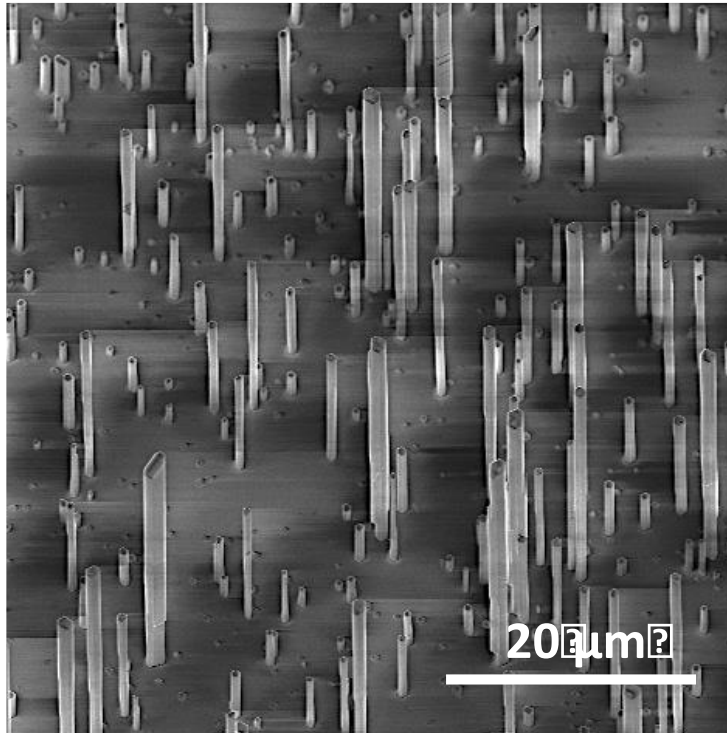


- The material melts along the track but very efficient recrystallisation occurs.
- High radiation resistance

Sequeira, Lorenz et al. Communications Physics 4 (2021) 51

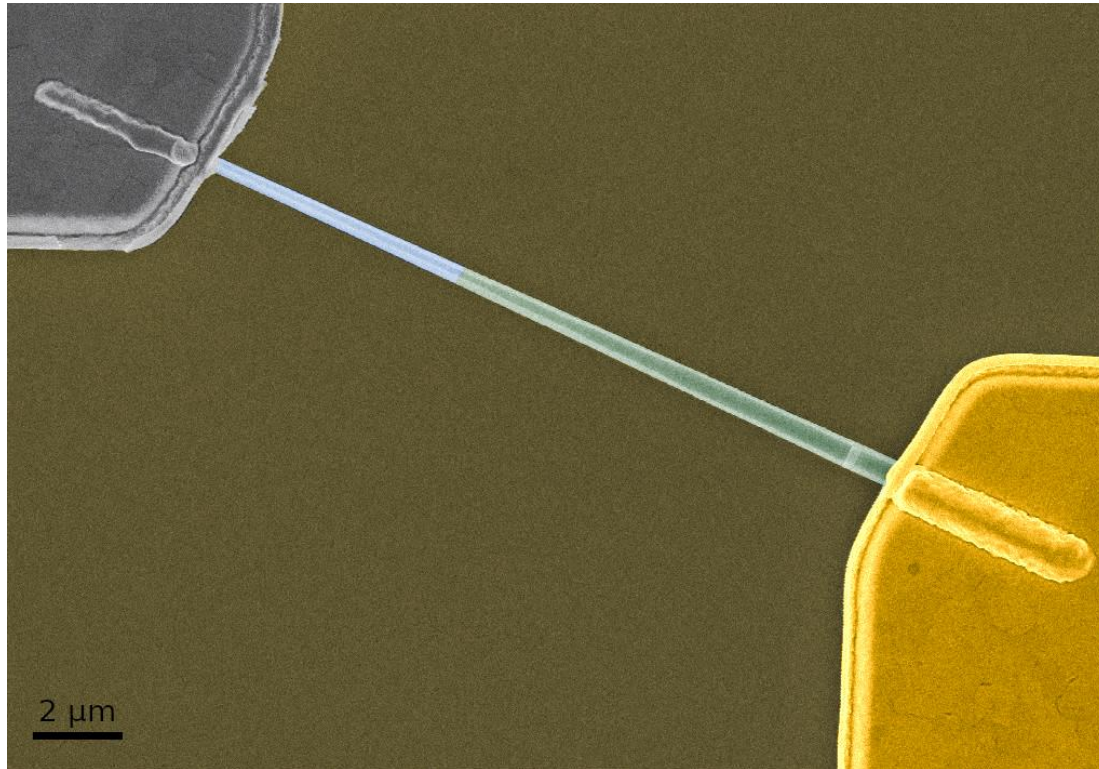
GaN microwire particle sensors

Verheij, Lorenz et al. APL 118 (2021) 193501
 J. Phys. D 51 (2018) 175105



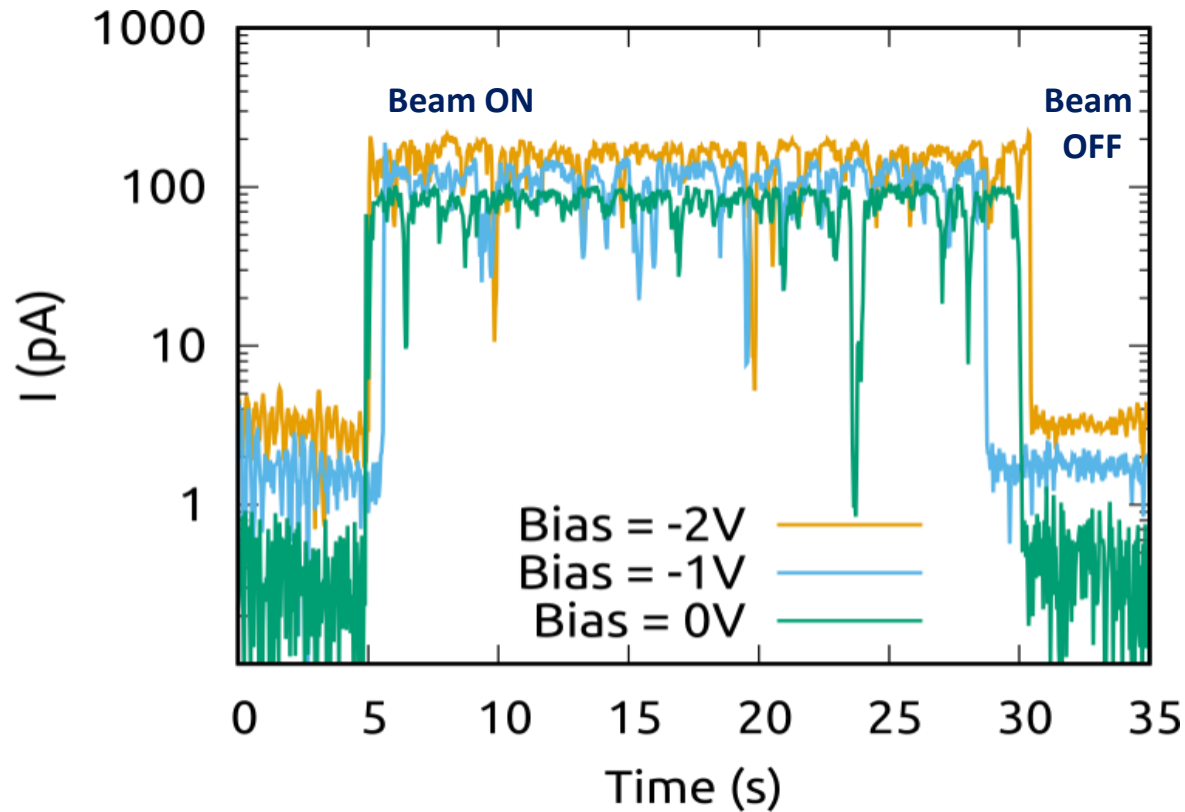
- GaN microwires show superior crystal quality than thin films, are small and light-weight and can be incorporated into flexible substrates.

GaN microwire particle sensors



- Fabrication of single wire devices with electrical contacts at their extremities using photolithography

GaN microwire particle sensors



- **pn-junction microwire sensors show fast response and good radiation hardness**
- **Potential for self-powered devices**

D. Verheij, Lorenz et al. APL 118 (2021) 193501

Summary

- **Implantation damage build-up in GaN is very complex and needs to be better understood to implement ion implantation on industrial scale device processing.**
- **GaN is a very radiation resistant material which makes it interesting for applications in space and nuclear facilities.**
- **GaN p-n junction microwires yield fast proton detection (even without applied bias – self-powering) and they show high radiation resistance during intense proton beam irradiation.**



Collaborators and Funding

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CEA Grenoble, France (GaN microwire growth) C. Durand, J. Eymery

University of Ulm, Germany (GaN film growth) F. Scholz

University of Jena, Germany (in-situ implantation-RBS) E. Wendler

CIMAP, France (TEM) M-P. Chauvat, P. Ruterana

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University of Helsinki, Finland (MD simulations) F. Djurabekova, K. Nordlund

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Thank You!