

# Design and Performance study of Sealing MRPC (SMRPC) with extremely low gas flow

D. Han, Tsinghua University, China

handong@mail.tsinghua.edu.cn





# ►1 Background

2 Detector design and assembly

➤3 Gas flow simulation

≻4 Test result

➢ 5 Summary and outlook



# Motivation



≻ In 2000, European Union **"F-gas regulation"**:

- -Limiting the total amount of F-gases that can be sold in the EU
- -Banning the use of F-gases in many new types of equipment.
- Preventing emissions of F-gases from existing equipment.



Cons, higher price MRPCs and RPCs with HFO are still in study

So try to seal MRPC as tight as possible to reduce the gasflow, as well as gas cost, through the technological design.



# Schemes

➢ SRPC or SMRPC



➤SRPC, simple structure, cost-effective, less volume and weight

SMRPC, high efficiensy, good space resolution and time resolution





# The sealing bar designed





Try to use the material, such as the glass, fishing line, glue and so on,

with low air releasing property. Sealing bar---- Class ABS resin



High voltage resistance test



# The final design





# The assembly process



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10.0

T + CAEN SY15





## The first version and it's performance





Fluent is used to simulate the internal gas flow including the flow volume, intake velocity, distribution of pollutant concentration, etc.

#### **Control function**

$$\frac{\partial(\rho\phi)}{\partial t} + \nabla \cdot (\rho \vec{v} \phi) = \nabla \cdot (\Gamma_{\phi} \nabla \phi) + S_{\phi}$$
Unsteady Advection Diffusion Source

Finite Element Method (FEM) ; SIMPLE algorithm (Semi-Implicit Method for Pressure-Linked Equations)





# Detector Modeling and Gridding



![](_page_11_Picture_0.jpeg)

## Simulation results (Velocity V at 30ml/min)

![](_page_11_Figure_2.jpeg)

![](_page_12_Picture_0.jpeg)

# Simulation results (Velocity V at 3ml/min)

![](_page_12_Figure_2.jpeg)

![](_page_12_Figure_3.jpeg)

4.00e-06

3.75e-06

3.50e-06 3.25e-06

3.00e-06

2.75e-06

2.50e-06

2.25e-06

2.00e-06 1.75e-06

1.50e-06 1.25e-06

1.00e-06 7.50e-07

5.00e-07

2.50e-07

0.00e+00

![](_page_13_Picture_0.jpeg)

#### > The one inlet and outlet at different place

![](_page_13_Figure_3.jpeg)

![](_page_13_Figure_4.jpeg)

![](_page_14_Picture_0.jpeg)

# The distribution of pollutant concentration

#### 1hole 3ml/min 0.5HZ/cm<sup>2</sup>

![](_page_14_Figure_3.jpeg)

![](_page_15_Picture_0.jpeg)

## The new version

![](_page_15_Figure_2.jpeg)

![](_page_15_Figure_3.jpeg)

![](_page_16_Picture_0.jpeg)

## The readout board

![](_page_16_Figure_2.jpeg)

![](_page_16_Picture_3.jpeg)

strip=1.44mm, strip gap=1.1 mm

![](_page_17_Picture_0.jpeg)

#### Air tightness test

![](_page_17_Figure_2.jpeg)

![](_page_18_Picture_0.jpeg)

### Experimental set-up of Cosmic ray test system

![](_page_18_Figure_2.jpeg)

The amplifier is made by Tsinghua, whose gain and bandwidth are 30 k $\Omega$  and 24 MHz

![](_page_19_Picture_0.jpeg)

#### The performance of new SMRPC

![](_page_19_Figure_2.jpeg)

![](_page_20_Picture_0.jpeg)

#### Stability test

![](_page_20_Figure_2.jpeg)

![](_page_21_Figure_0.jpeg)

![](_page_22_Picture_0.jpeg)

![](_page_22_Figure_2.jpeg)

![](_page_23_Picture_0.jpeg)

![](_page_23_Figure_2.jpeg)

![](_page_24_Picture_0.jpeg)

#### Position resolution test

![](_page_24_Figure_2.jpeg)

Amplifier

![](_page_25_Picture_0.jpeg)

![](_page_25_Figure_2.jpeg)

![](_page_26_Picture_0.jpeg)

#### Large area SMRPC with 2 gas gaps

![](_page_26_Figure_2.jpeg)

![](_page_27_Picture_0.jpeg)

# Assembly Overall View

![](_page_27_Figure_2.jpeg)

![](_page_28_Picture_0.jpeg)

# Detector asembly

![](_page_28_Picture_2.jpeg)

![](_page_29_Picture_0.jpeg)

![](_page_29_Picture_1.jpeg)

![](_page_29_Picture_2.jpeg)

![](_page_30_Picture_0.jpeg)

![](_page_30_Picture_1.jpeg)

![](_page_30_Picture_2.jpeg)

hannel Name	VØSet	IØSet	V	fon	I	Mon		Pω	Status		
	2400.00	2000.0	uA	0.00	V	0.2	uA	Off			
	2400.00	2000.0	uA	0.00	Ų .	0.0	uA	Off			
	2400.00	2000.0	uA	0.00	V	0.0	uA	Off			
EG_4kV_07	2400.00	200.0	uA	0.00	Ų	0.0	uĤ	Off			0
EG_4kV_08	2400.00	200.0	uA	0.00	V	0.0	uĤ	Off			0
EG_4kV_09	2400.00	200.0	uA	0.00	V	0.0	uĤ	Off			0
EG_4kV_10	2400.00 V	200.0	uA	0.00	V	0.0	uA	Off			0
EG	2400.00 V	200.0	uA	0.00	V	0.0	uA	Off			0
RPC0+	0 V	0.20	uA	2	V	0.00	uA	Off			0
RPC1+	4000 V	10.00	นค	3996	V	0.04	uA	On			0
RPCZ+	<u>a</u> v	1.00	แค	2	V	0.00	uA	Off			0
RPU3+	0 0	1.00	uA	1	Ų	0.00	uA	Off			0
US_15KV_04	00	10.00	uA	2	V	0.00	uA	Off			0
02_12KV_02	9 V	10.00	uA	8	V	0.00	uA	Off			0
BDC4		0.20	uA	1	Ų	0.00	uA	Off			12
NFCI-	4000 0	10.00	uA	3999	V	0.03	uA	On			12
RPC3-	90	1.00	uA	0	V	0.00	uA	Off			12
RPC4-	U V	1.00	uA	8	V	0.00	uA	Off			12
RPC5-	80	10.00	uH	1	Ų.	0.00	uA	Dff			12
hannels Disn		10.00	uH	0	Ų į	0.00	uA	Dff			12
in Disp.	ray call 5	creen	_		_	LocE	n V	0 10	N 🔶	CAE	I S

![](_page_31_Picture_0.jpeg)

Design a Sealing MRPC which can operate at low gas rate about 0.5

ml/min with efficiency above 90% and clustersize around 4.4.

Simulate the gas flow and the distribution of pollutant concentration inside SMRPC.

≻To do

- Test the performance of large area SMRPC with pure Freon.
- Try to find the Eco-friendly gas suitable for SMRPC operation.

![](_page_32_Picture_0.jpeg)

# Thank you for your attention

![](_page_33_Picture_0.jpeg)

#### ➤ SRPC

![](_page_33_Figure_2.jpeg)

- Gas gap: 1.2mm
- Readout strip: 2.54 (1.44+1.1)mm
- Working gas: 90% Freon+5% Isobutane+5%SF6
- ➢ Working voltage: ±5.7kV

![](_page_33_Figure_7.jpeg)

![](_page_34_Picture_0.jpeg)

#### SMRPC

![](_page_34_Figure_2.jpeg)

- ➢ Gas gap: 0.25mm
- > Number of gas gap: 5
- Readout strip: 2.54 (1.44+1.1)mm
- Working gas: 90% Freon+5% Isobutane+5%SF6
- ➢ Working voltage: ±7kV

![](_page_35_Picture_0.jpeg)

![](_page_35_Picture_1.jpeg)

![](_page_35_Figure_2.jpeg)