



New Plastic Scintillators for future Light-based detectors

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PEN is a good candidate for new scintillators* [3];

PET has a good recovery [4].

Possibly radiation-harder;

	PEN	BC-408	PET
Light Output (photons/MeV)	~10500	~10000	~2200
Wave length máx. emission (nm)	425	425	370

**PEN - Polyethylene naphthalate
PET - Polyethylene terephthalate**

***Competitive light yield;**

Manufacturing

samples produced at IPC/UMinho

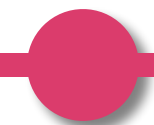
Phase 1



Extrusion of tape sample

- PEN
- PET
- PET:PEN (90:10)
- PET:PEN (50:50)
- PET:PEN (10:90)

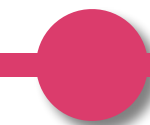
Phase 2



First injection of the butterfly sample

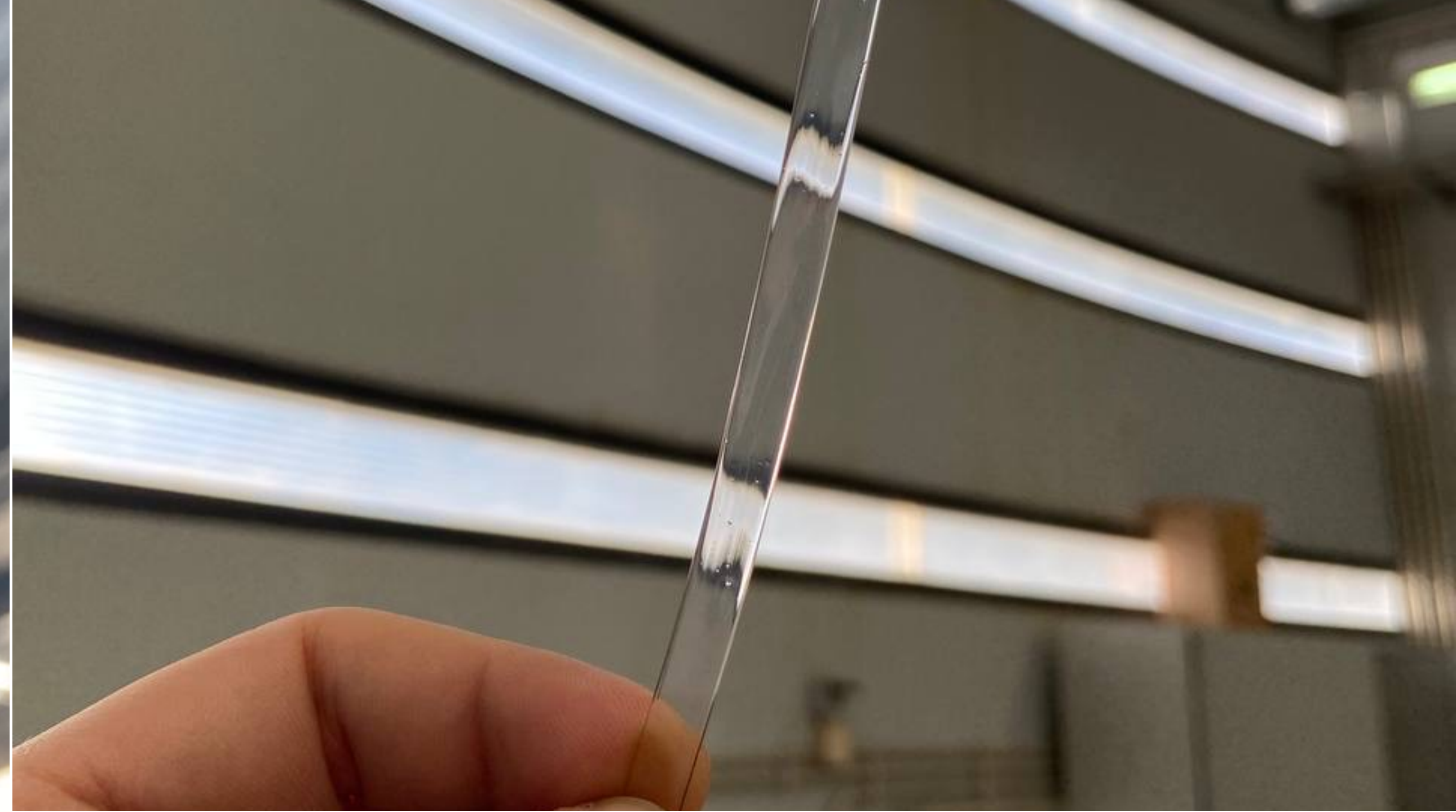
- PEN
- PET

Phase 3



Optimised injection

- PEN
- PET

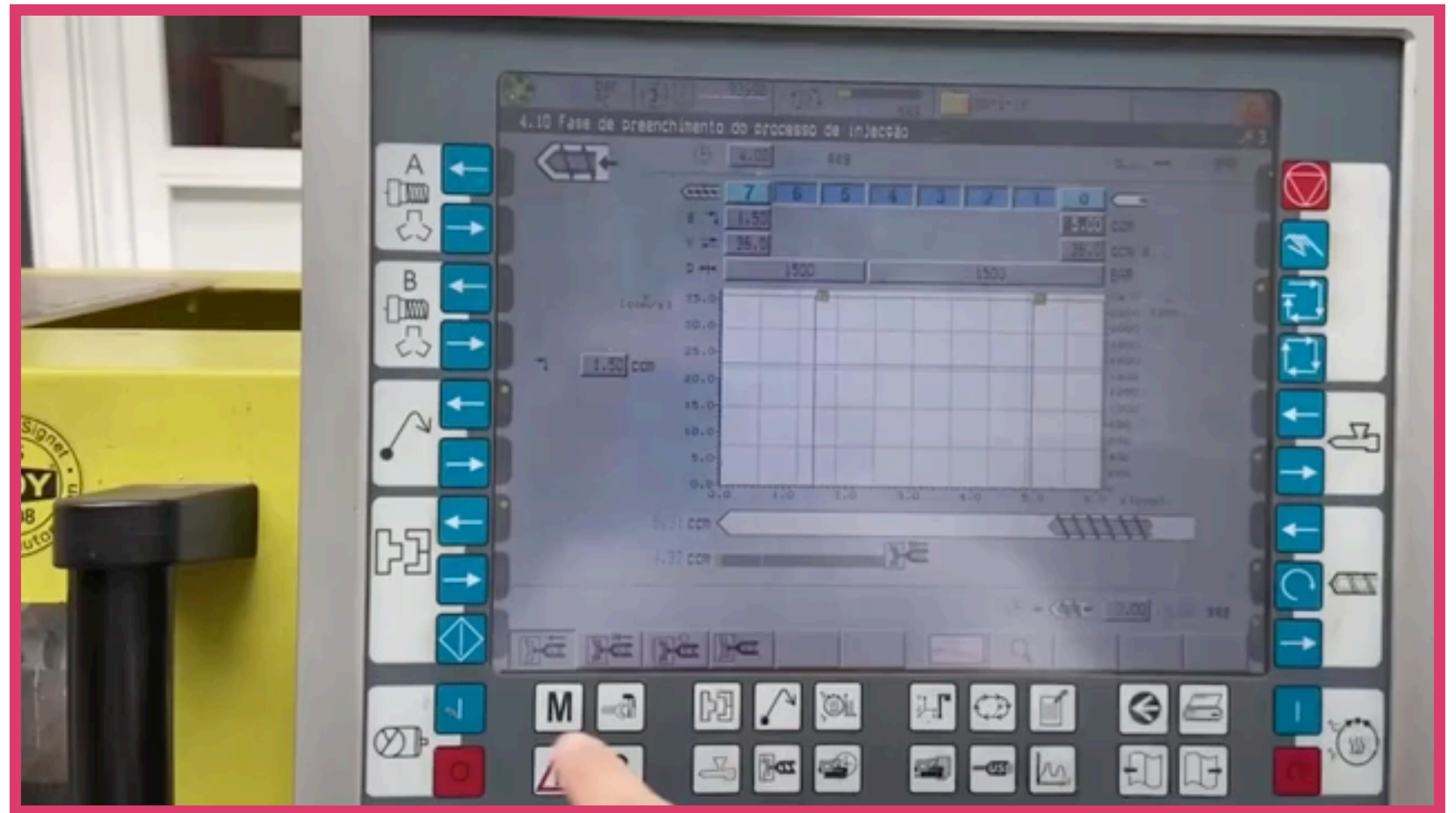


Injection Moulding

samples produced at IPC/UMinho using BOY 12A

Parameters

- Dosing
- Injection speed
- Pressure
- Cooling time
- Cooling temperature
- Melting temperature
- Mold Polishing

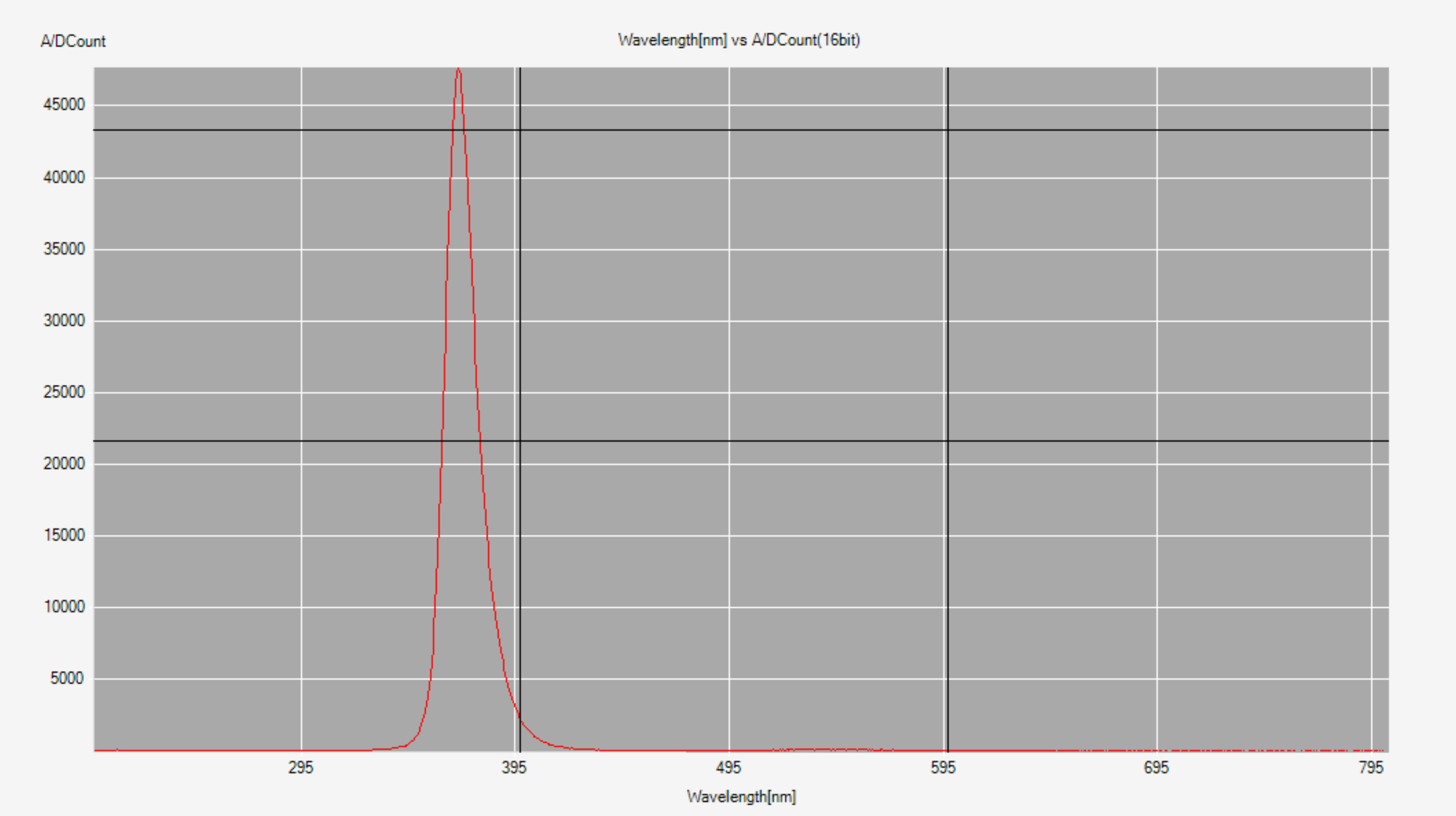


Characterisation Process

Emission spectrum & Light Response

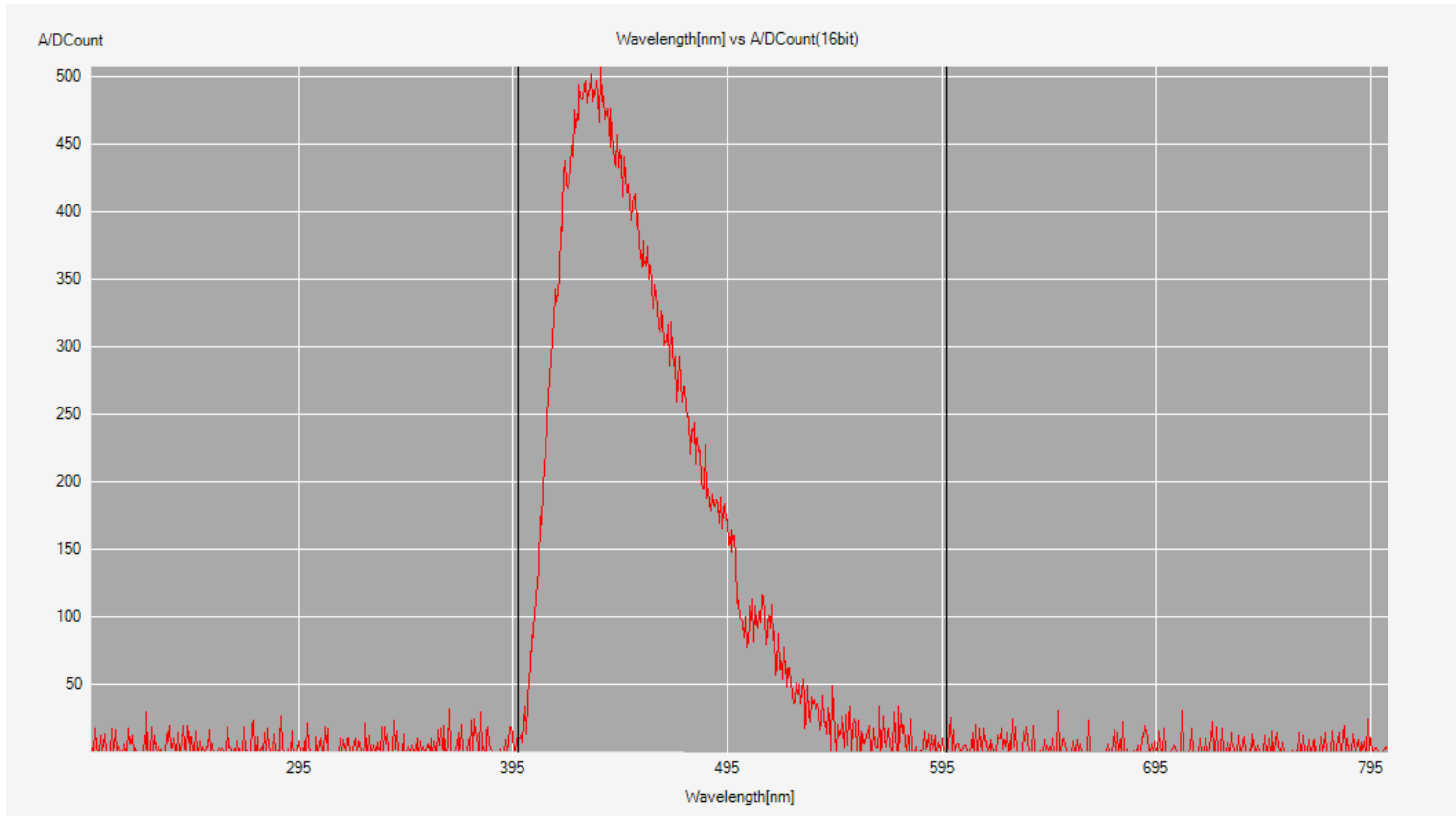
Optical Characterisation

Emission spectrum of Light source

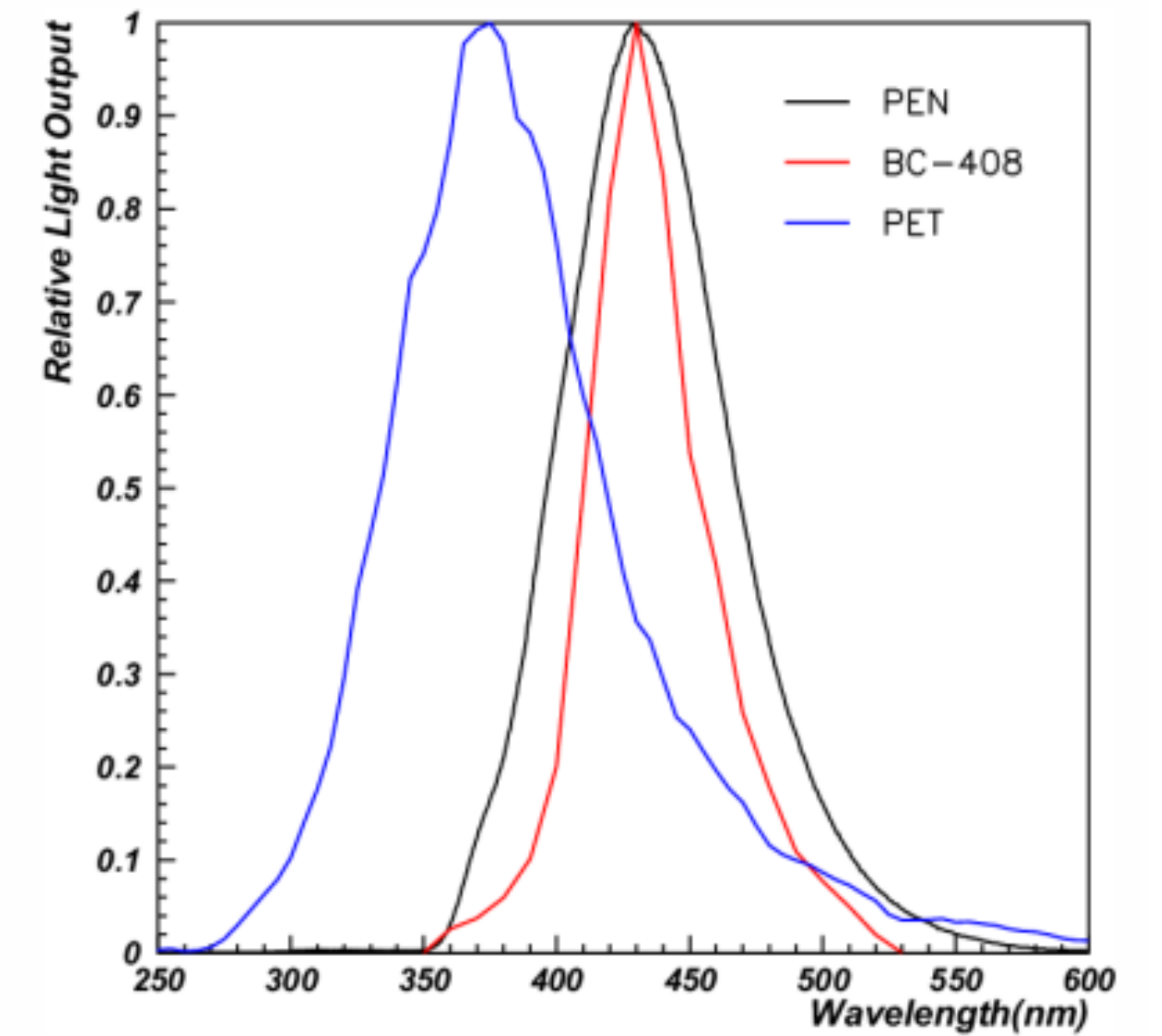


Optical Characterisation

Emission spectrum of PEN sample (Phase 3)

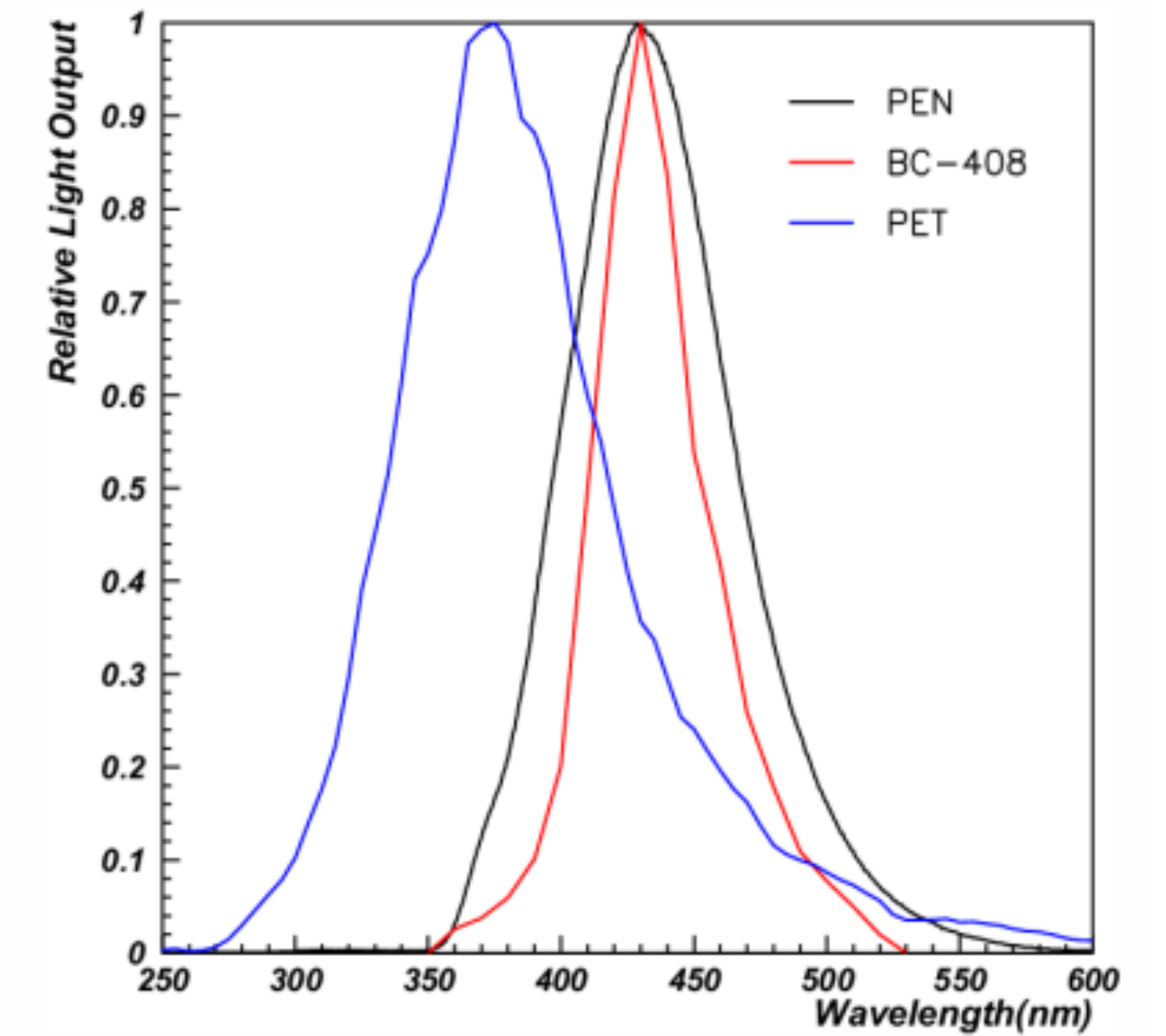
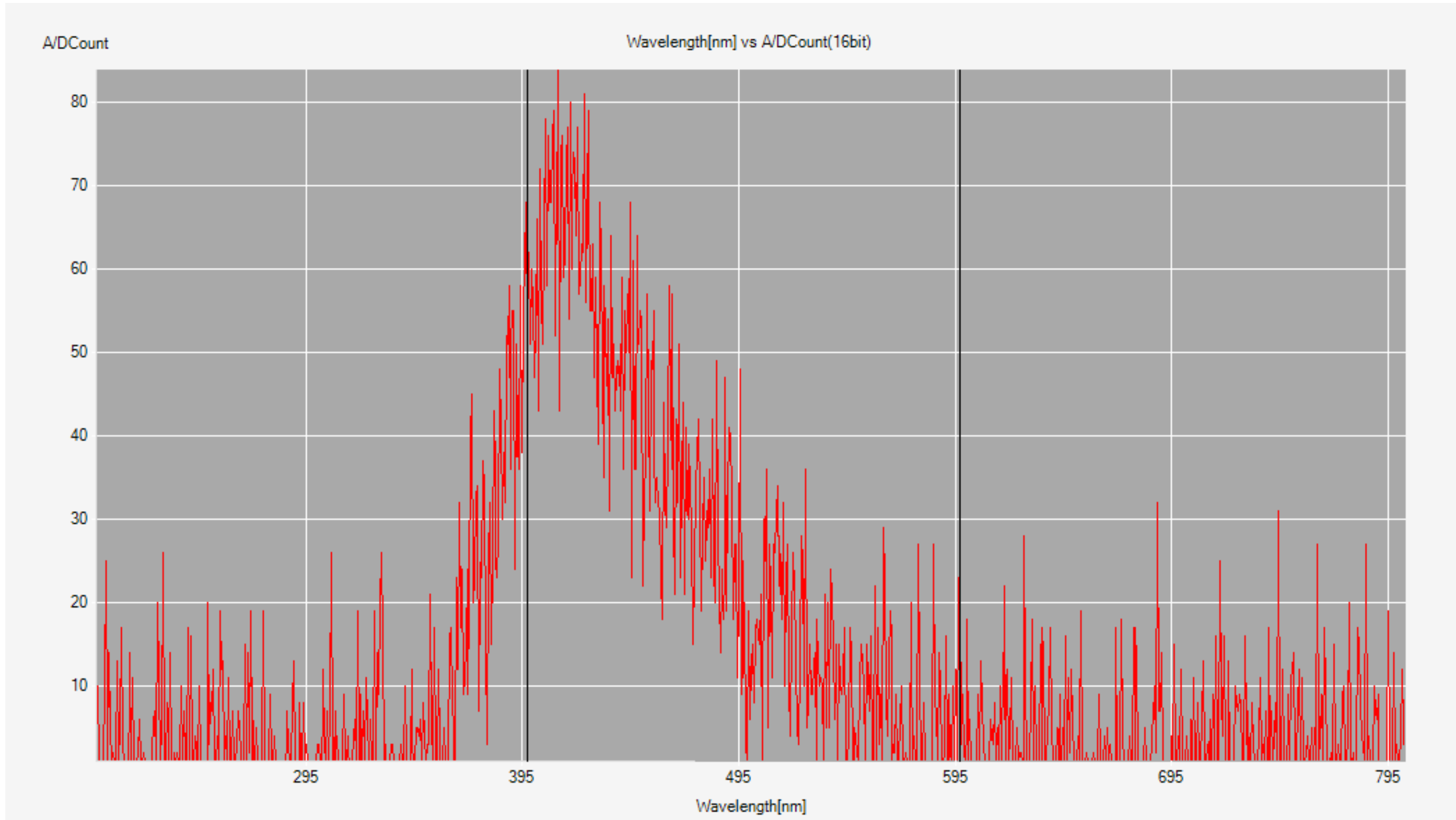


WL máx. Emission ~ 425 nm

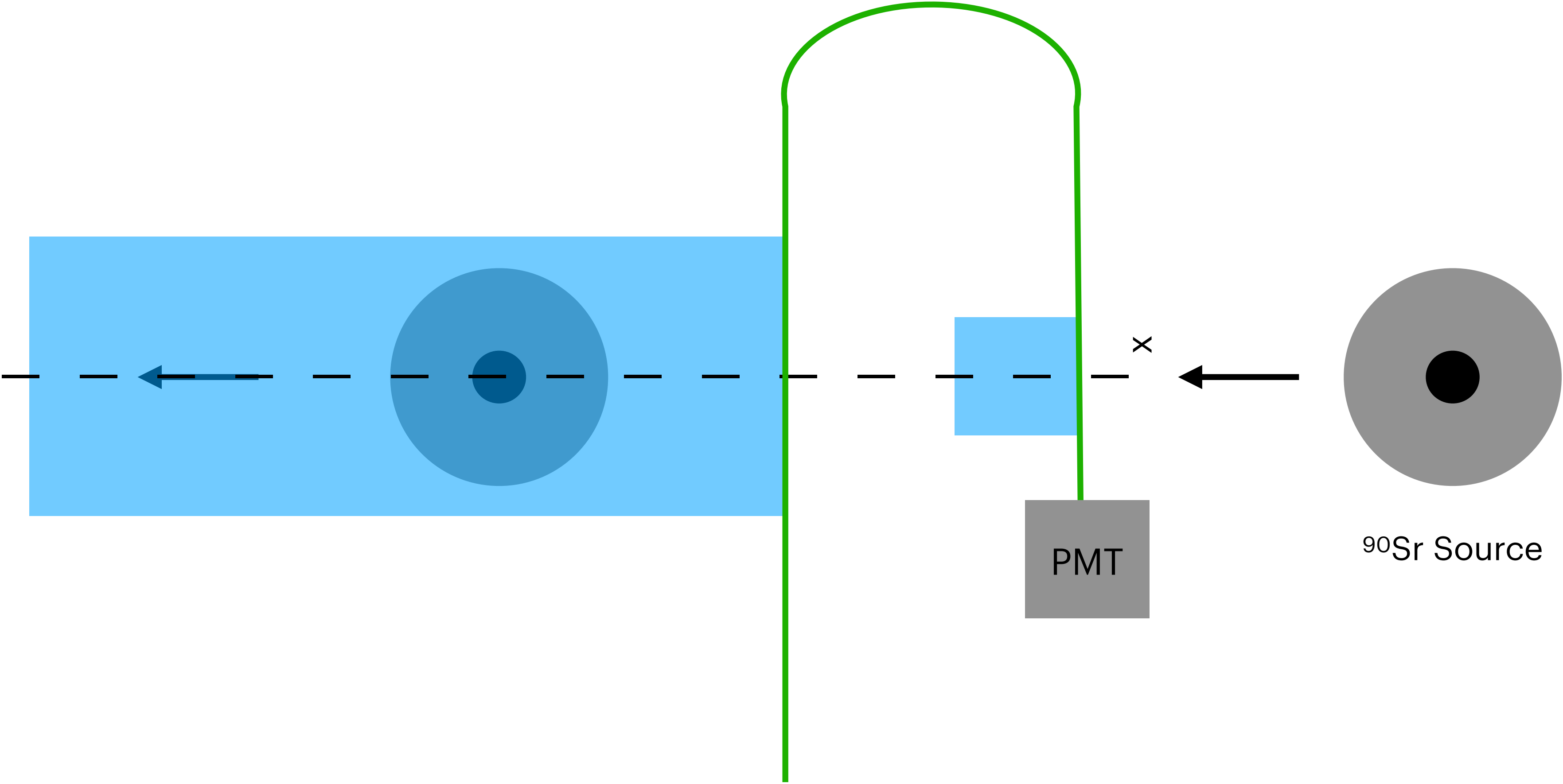


Optical Characterisation

Emission spectrum of PET sample (Phase 3)



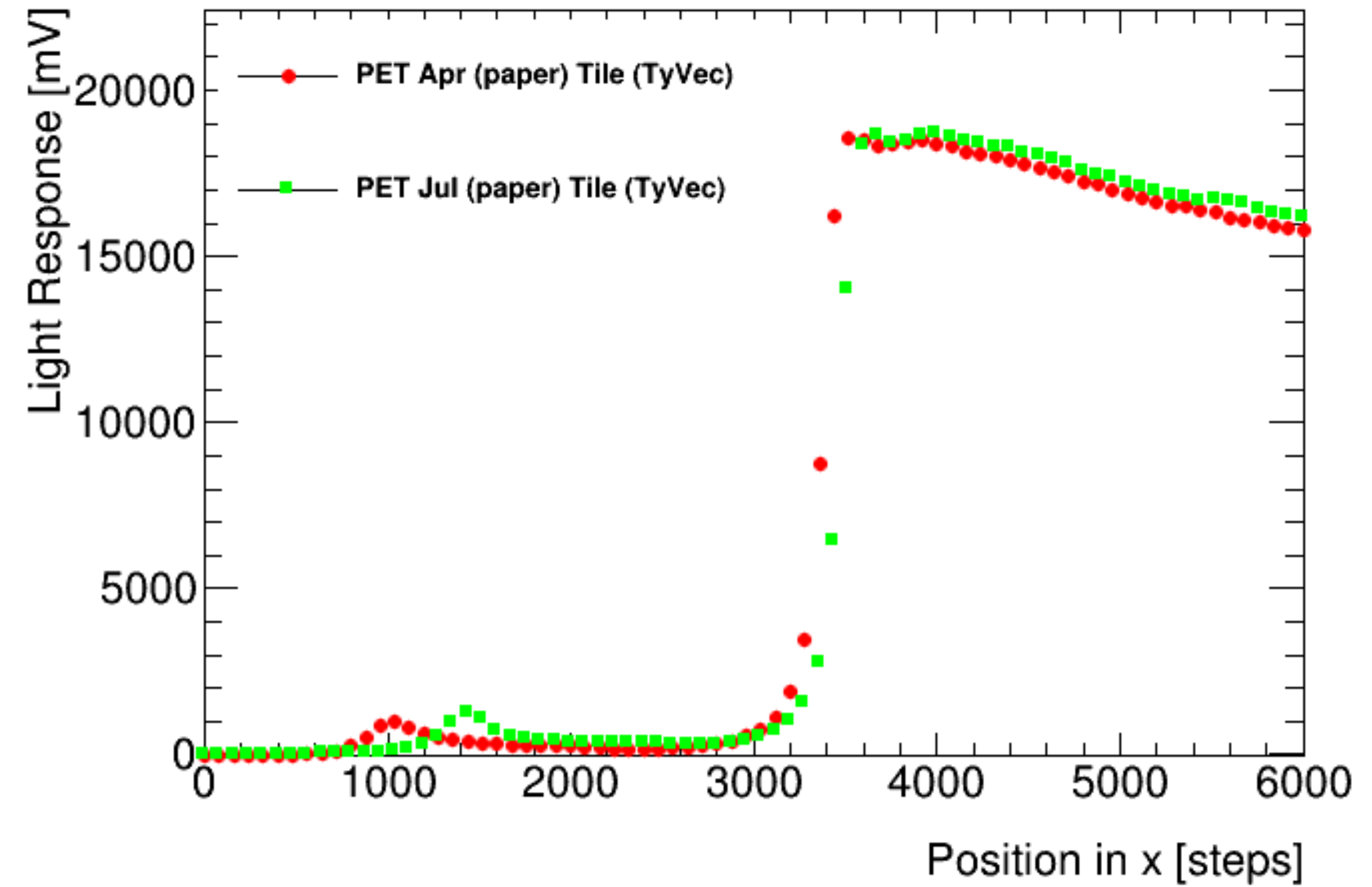
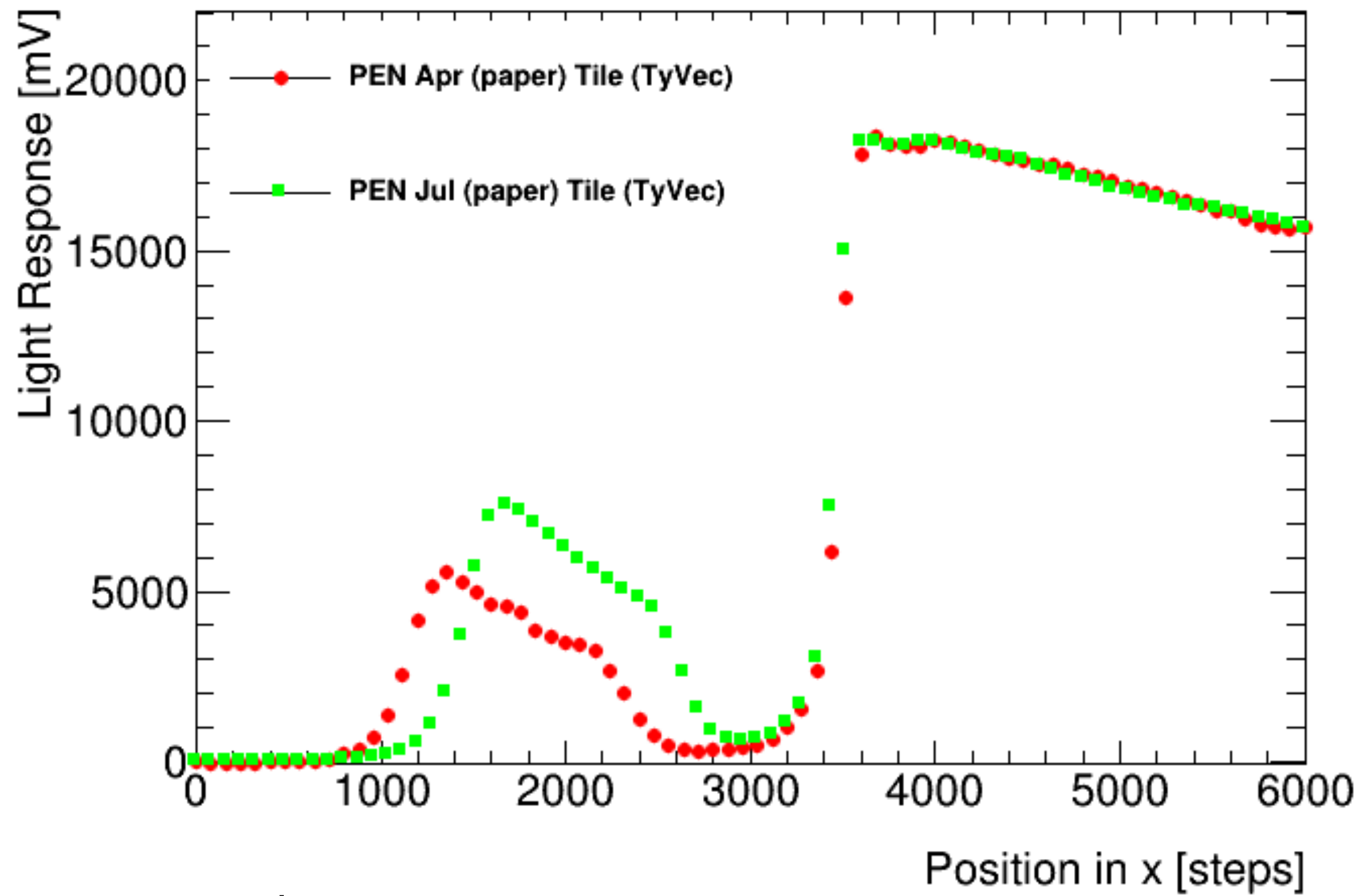
Optical Characterisation Setup



PMT Hamamatsu operated at ~800 V (better relation signal/noise)

Light Response

Phase 2 Vs 3 (PEN & PET)



- Phase 2
- Phase 3

+28%

PEN light output

7x

PEN/PET light output

What's next?



PET/PEN blend



**Tune machine parameters
for transparency**



Optical characterisation